

# ARLINGTON ORDNANCE COMPANY

1800 N. Kent Street  
Suite No. 1104  
Arlington, VA 22209

## U.S. RIFLE M1 CARBINE CAL. .30 OWNER/USER GUIDE



### WARNING!

DO NOT ATTEMPT TO USE THIS CARBINE UNTIL YOU HAVE READ THIS GUIDE IN ITS ENTIRETY AND UNDERSTAND ALL ASPECTS OF THE CARE AND USE OF THE CARBINE. WE STRONGLY RECOMMEND OBTAINING AND READING COPIES OF THE DEPARTMENT OF THE ARMY FIELD AND TECHNICAL MANUALS WRITTEN FOR THIS CARBINE.

This carbine was manufactured to U.S. Government specifications. Arlington Ordnance Company makes no warranties on this carbine including, but not limited to, implied warranties of merchantability or fitness for a particular purpose.

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## **CLEANING BEFORE USE:**

The barrel and chamber must be free of any oil, grease or obstructions before attempting to fire the carbine. First make sure the carbine is empty by pulling the operating slide all the way to the rear. Depress the operating slide stop (located at the top rear of the operating slide) and allow the operating slide to slowly move forward a short distance where it will be caught and held by the operating slide stop. Look into the action and chamber to confirm the carbine is empty.

Use a cleaning rod and cloth patches of the correct size and clean the bore and chamber, entering from the muzzle end. Clean the bolt face with a cotton tipped applicator or patch and wipe off any excess oil or grease in the action area. To close the action, pull back on the operating slide, then release.

## **AMMUNITION:**

Use only factory loaded cartridges in good condition and marked 30 Carbine or U. S. Cal. .30 Carbine. The use of reloads in this carbine is not recommended.

## **LOADING AND FIRING:**

Make sure the safety (located on the right side in the front of the trigger guard) is "on" by rotating the safety lever all the way counter-clockwise (down). Load cartridges into the magazine. NOTE: The magazine is not supplied with the carbine.

Insert the magazine into the receiver from the bottom and push in until it locks into position. Open the action by pulling the operating slide all the way to the rear, then release the operating slide and the first round will be fed into the chamber.

To fire, take aim and rotate the safety lever clockwise (up) to "off". Each pull of the trigger will fire one round. Always return the safety to the "on" position after firing.

## **UNLOADING:**

To unload the carbine, make sure the safe is "on" and the muzzle is pointing in a safe direction. Remove the magazine by pressing the magazine catch (located in front of the safety lever) in toward the left.

To remove the round in the chamber, pull the operating slide slowly to the rear until the cartridge clears the receiver, using the free hand to catch the cartridge as it is ejected. Release the operating slide to close the action.

## **MAINTENANCE:**

After firing, clean the carbine as described in "CLEANING BEFORE USE". The carbine should always be kept clean and lightly oiled to prevent corrosion. Use a good quality oil or rust inhibitor applied with a cloth to all exposed metal surfaces.

The bore should also be lightly oiled if the rifle is not to be used for several days or more. Apply a small quantity of oil to a patch and pass it through the bore with a cleaning rod.

The gas cylinder should be cleaned periodically to remove carbon build-up. Arlington Ordnance Company does not recommend disassembling the gas cylinder or any other portion of the carbine unless you are thoroughly familiar with the methods involved. A competent gunsmith will be able to perform service and repairs should the need arise.

## **SAFETY:**

SAFE AND PROPER GUN HANDLING IS THE RESPONSIBILITY OF THE USER. ALWAYS KEEP THIS IN MIND WHEN HANDLING FIREARMS.

- ° NEVER POINT A FIREARM AT ANYTHING YOU DO NOT WANT TO SHOOT.
- ° ALWAYS UNLOAD AFTER FIRING.
- ° KEEP ALL FIREARMS OUT OF THE REACH OF CHILDREN AND OTHERS YOU DO NOT WANT HANDLING THEM.
- ° NEVER COMPLETELY RELY ON THE SAFETY TO PREVENT ACCIDENTAL DISCHARGE.
- ° ALWAYS WEAR GOOD QUALITY SAFETY GLASSES AND HEARING PROTECTORS WHEN SHOOTING.
- ° NEVER CARRY A LOADED FIREARM IN A VEHICLE.
- ° NEVER STORE A LOADED FIREARM OR LEAVE IT UNATTENDED.
- ° KEEP BYSTANDERS AWAY FROM THE LINE OF FIRE AND EJECTING SHELL CASINGS.
- ° HANDLE AND STORE AMMUNITION CAREFULLY TO PREVENT ACCIDENTAL DISCHARGE.
- ° NEVER HAND ANYONE A LOADED FIREARM OR ACCEPT ONE WITHOUT CHECKING TO SEE IF IT IS LOADED.
- ° ALWAYS MAKE SURE OF YOUR TARGET AND BACKDROP.

